



Feasibility study of composite floor system with cold – formed z - sections

Israel Barreto¹, Michael W. Seek²

Abstract

Z-sections are used successfully in the metal building industry for purlin and girt systems. They can be nested for efficient lapping and transportation. With automated machines, they can be quickly fabricated from coil stock. Recent research has improved understanding of their flexural behavior. Combining paired Z-sections with bracing creates efficient systems. Heavier Z-sections can be an alternative to W-shapes in composite floor systems. The proposed system can be erected with paired members, metal deck, shear studs, and concrete composite slab. It has the potential to be an efficient solution for composite systems with spans from 30 to 40 feet and can simplify the fabrication process.

1. Introduction

Z-sections have been used very successfully by the metal building industry for purlin and girt systems. One of the main advantages of the Z-section for such systems is that the Z-sections can be nested, which allows for the purlins to be efficiently lapped to provide continuity across the supports and also allows them to be very compactly transported. With automated rolling and punching machines, these members can be quickly and automatically fabricated, starting with coil stock at one end and a finished purlin at the other end, with very little manpower required in between. Z-sections provide a very efficient structural member; however, due to the member's rotated principal axes, they are subject to somewhat complex flexural behavior. Recent research on these systems has dramatically improved understanding of the behavior.

Because Z-sections have rotated principal axes, they will undergo lateral deflection due to a vertically applied (gravity) load. This may be one of the reasons why they have not seen much use in structural systems outside of metal buildings. However, the recent research by Seek and Avci (2024) has shown that by combining purlins in pairs and bracing between them, very efficient systems can be developed. The system proposed herein adopts this philosophy and combines paired Z-sections oriented back-to-back with an x-brace diaphragm applied near the third points of the members as shown in Fig. 1.

¹ Student , Old Dominion University, <ibarr002@odu.edu>

² Associate Professor, Old Dominion University, <mseek@odu.edu>

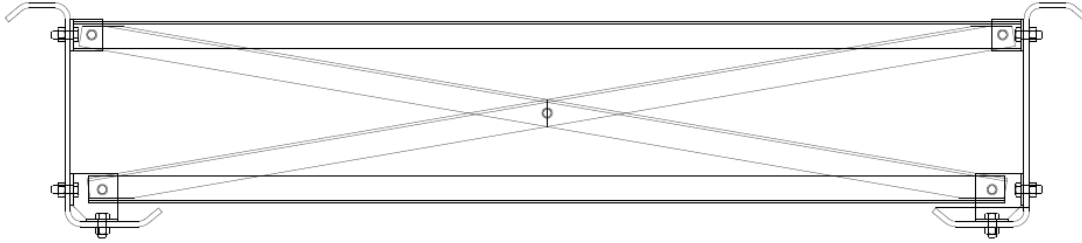


Figure 1: Z-sections oriented back-to-back with an x-brace diaphragm

With the heavier gauge coil stock and forming techniques currently used to make HSS sections, heavier Z- sections (with depths 18" to 24" and thicknesses from 0.1875" to 0.75") can be developed as an alternative to W-shapes in composite floor systems. Further studies on Z sections may allow for the development of thinner configurations. This proposed system would be erected as follows: (1) Assemble a pair of members on the ground with bracing installed near the third points. (2) Lift the paired members as an assembly using the bracing locations as pick points (3) Drop the members into place (Since the flange of the Z-shape is only on one side of the web they can easily be dropped into position.). (4) Metal deck and shear studs are applied, and concrete composite slab is created by current installation methodologies. A threaded rod could be used to stabilize the ends and provide some alignment adjustment to facilitate connection fit up. There are several end connection configurations that can utilized - a simple shear tab or a partial seat at the top flange for example. The system is inherently stable with two members so with a quick positive connection, the crane can be released for the next pick while the remaining requisite bolts are installed.

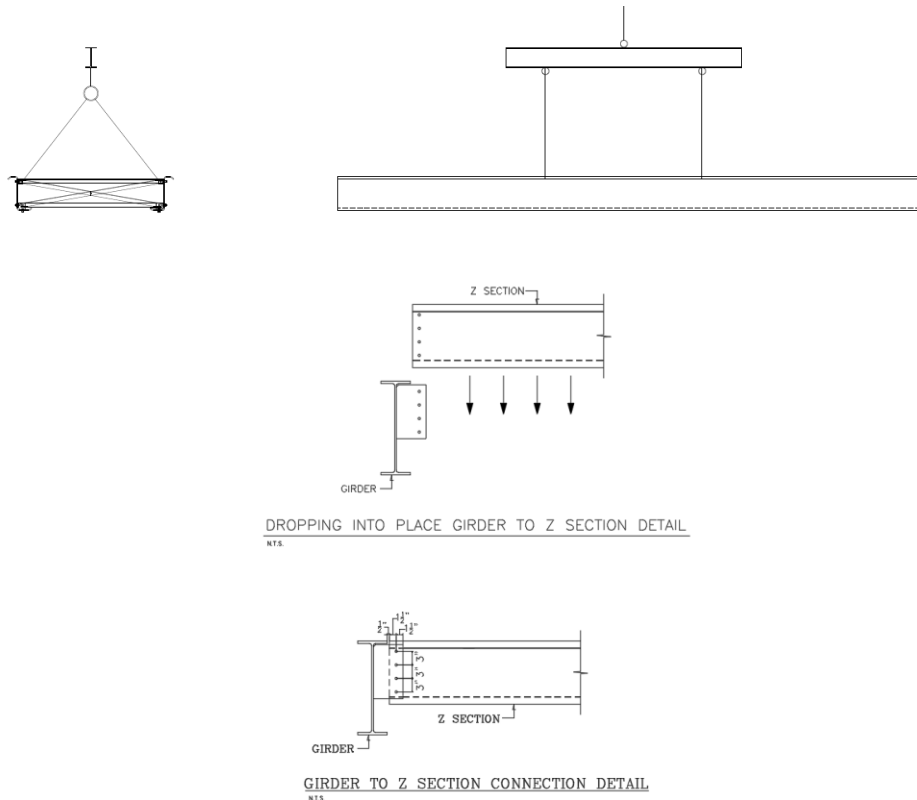


Figure 2: Erection of paired Z-sections

The proposed solution has the potential to be an efficient solution for composite systems with spans from 30 to 40 feet. The systems would allow for the implementation of high-strength steels, as many are available in coil form. The system has the potential to simplify the fabrication process, as the metal building industry has already demonstrated that these systems can be fabricated directly from steel coils with minimal human supervision required. The paired system also lends itself to a modular system with pre-installed sandwich panels or CLT panels.

1.1 Research Objectives

The goal of this project is to determine if a composite floor system framed with cold-rolled Z-sections can provide a competitive alternative to a comparable system framed with traditional W-shapes. The project will target the following objectives

Develop stiffened Z-shaped cross sections comparable to W14X22, W16X26-31, W18X35-40, W21x44-50 and W24x55-62 standard shapes

1.2 Scope and Significance

This research project has the potential to pave the way for a groundbreaking methodology in steel construction. By exploring the use of heavier gauge cold-formed steel, we aim to unlock opportunities for creating optimized shapes and cross sections, which could revolutionize the industry. Additionally, the adoption of higher strength steels could further enhance the competitiveness of steel construction.

1.3 Research Questions or Hypotheses

Can a composite floor system framed with cold-rolled Z-sections provide a competitive alternative to a comparable system framed with traditional W-shapes?

2. Overview of Previous Research

Seek and Avci (2024) developed a process utilizing the Direct Strength Method to predict the local buckling and distortional buckling strength of purlins with paired torsion bracing. In this paper, they have reformulated the methodology to account for the effect of slope in the structural behavior of the roof systems. The methodology utilizes the component stiffness method to calculate the anchorage forces within the purlin system and incorporates the effects of first-order and approximate second-order torsion for the prediction of stress distributions along purlin cross sections. The research showed that by properly accounting for the various biaxial bending and torsional moments and correctly quantifying the brace forces, the complex behavior of the Z-section could be accurately predicted, allowing for optimized performance of the members.

Seek, M. W., Avci, O. (2024). "Assessment of Purlins with Paired Torsion Bracing using Direct Strength Method: Sloped Roof Systems." Structures. Accepted March 5, 2024

2.1 Key Findings from Literature

- Paired torsion bracing is commonly used in purlin roof systems to support standing seam sheathing.
- The bracing is intended for torsion only and does not provide lateral restraint to the purlins. - This system eliminates the need for external anchoring as the sheathing provides the entire lateral restraint.

- Torsion braces are typically used between two adjacent purlins, and the torsion-only bracing configuration is achieved when the torsion braces are applied in an alternating arrangement.
- The component stiffness method is used for the assessment of interacting forces between the purlins, external braces, and sheathing, and is expanded to estimate geometric 2nd-order effects for the development of strength prediction methodology.
- The true stress distribution throughout the purlin cross sections is determined by taking the interaction between the braces, sheathing, and purlins into consideration, including torsion and biaxial bending effects in the calculations of the true stress distributions along the purlins.

2.2 Gaps in Knowledge

The research findings indicate that highly effective structural systems can be developed through the integration of paired purlins and the bracing between them. The proposed system employs paired Z-sections arranged back-to-back, supplemented by an X-brace diaphragm positioned at approximately the third points of the members. However, it was unclear whether the Z-shape would offer competitive advantages concerning both capacity and weight.

3. Development of Z-sections

For this research initiative, we are utilizing an analytical approach that commences with the geometric design of the Z-sections. Throughout the design phase, our focus is on ensuring that the moment of inertia and section modulus of the Z-sections are comparable to those of the lightest W-shapes available in each depth class for members commonly used in composite floor systems (ie, W14 through W21).

To facilitate this evaluation, the development of the cross sections adhered to the following philosophy. The bottom flange would be larger than the top flange to improve behavior of the composite section. The depth of each section was held to the nearest inch and for each given depth, the same cross-sectional dimensions were maintained and only the thickness of the material changed. The length of the flat plate needed to form the cross section targeted even two-inch increments.

Our primary objective is to develop Z-sections that have comparable weight and moment of inertia to existing W-shapes to compare the difference in behavior. To develop the cross section, the minimum bend radius for Hollow Structural Sections (HSS) ($1.5 \times \text{thickness}$) was used. The detailed values for the moment of inertia and the section modulus for each Z-Section are provided in the table below. We have adopted the following naming convention. For example, the 14ZS4.5/7x0.1875 has an out-to-out depth of 14 in., a top flange width of 4.5 in, a bottom flange width of 7 in. and a thickness of 0.1875 in. The flange dimensions are measured from the web to the center of the stiffener bend. For each section a total stiffener length of 2 in. was used. An extensive list of cross section properties including location of centroid, shear center, plastic section properties, and torsion properties is provided in Appendix A for both the Z-sections and their comparable W-shape.

Table 1: Moment of inertia and section modulus comparison.

| BEAM TYPE | MOMENT OF INERTIA | | | SECTION MODULUS | | Area | |
|------------------|-------------------|----------------|----------------------|-----------------|-----------------|----------------------|-------------------------|
| | I _z | I _y | PERCENTAGE OF I DIFF | S _{zt} | S _{zb} | AREA in ² | PERCENTAGE OF AREA DIFF |
| 14ZS4.5/7x0.1875 | 163.92 | 52.57 | -17.6% | 21.55 | 25.63 | 5.35 | -17.5% |
| W14X22 | 199.00 | 7.00 | | 29.10 | 29.10 | 6.49 | |
| 16ZS4.5/7x0.25 | 291.94 | 68.54 | -3.0% | 33.75 | 39.73 | 7.56 | -1.6% |
| W16X26 | 301.00 | 9.59 | | 38.34 | 38.34 | 7.68 | |
| 16ZS4.5/7x0.3125 | 356.77 | 83.51 | -4.9% | 41.22 | 48.58 | 9.35 | 2.4% |
| W16X31 | 375.00 | 12.40 | | 47.17 | 47.17 | 9.13 | |
| 18ZS5.5/8x0.3125 | 521.11 | 122.39 | 2.2% | 53.99 | 62.42 | 10.60 | 2.9% |
| W18X35 | 510.00 | 15.30 | | 57.63 | 57.63 | 10.30 | |
| 18ZS5.5/8x0.375 | 612.93 | 143.56 | -0.1% | 63.48 | 73.46 | 12.60 | 6.9% |
| W18x40 | 613.32 | 19.14 | | 68.53 | 68.53 | 11.78 | |
| 21ZS4.5/7x0.375 | 803.05 | 98.31 | -4.7% | 71.41 | 82.32 | 12.97 | -0.2% |
| W21X44 | 843.00 | 20.70 | | 81.45 | 81.45 | 13.00 | |
| 21ZS4.5/7x0.4375 | 918.49 | 111.80 | -6.7% | 81.64 | 94.20 | 15.00 | 2.0% |
| W21X50 | 984.00 | 24.90 | | 94.62 | 94.62 | 14.70 | |
| 24ZS6.5/8x0.375 | 1267.72 | 171.75 | -6.1% | 99.61 | 112.46 | 15.22 | -6.0% |
| W24X55 | 1350.00 | 29.10 | | 114.41 | 114.41 | 16.20 | |
| 24ZS6.5/8x0.4375 | 1454.50 | 196.09 | -6.2% | 114.25 | 129.07 | 17.62 | -3.2% |
| W24X62 | 1550.00 | 34.50 | | 130.80 | 130.80 | 18.20 | |

3.1 Composite properties

To facilitate the analysis of composite properties and enable a comprehensive comparison between W-shapes and Z-shapes, we have developed a specialized spreadsheet. Initially, we included the AISC shapes properties table, which contains relevant information about W-shapes. Following this, we created a data table for Z-shapes to allow for a direct and effective comparison of both cross-sectional profiles.

The spreadsheet is designed to present a side-by-side comparison of the W-Shape (indicated by a blue top ribbon) and the Z-Shape (indicated by a green top ribbon) see Figure 3. In the spreadsheet, the user can specify the beam cross section, beam span and spacing, as well as the depth of the deck and concrete cover over the deck. The spreadsheet calculates the moment of inertia and plastic moment strength of the fully composite cross section. Strength checks are provided for 3 states: 1) steel self-weight and construction load prior to concrete placement, 2) self-weight and construction load during concrete, and 3) occupancy loading. For the limit states during construction, the strength of the Z-section is based on the yield moment while the W-shape is evaluated at the plastic moment. With more detailed analysis, it is expected that the Z-section can resist moments that exceed the yield moment during construction.

An evaluation of vibration characteristics is provided according to the calculation method provided in AISC Design Guide 11. The spreadsheet calculates the partial composite strength of the system based on a percent composite value specified by the user. Users input their values into the yellow cells and choose options from the dropdown menus in the blue cells, while results will be displayed in the green cells. Additionally, the orange cells provide a clear pass or fail evaluation based on the results obtained.

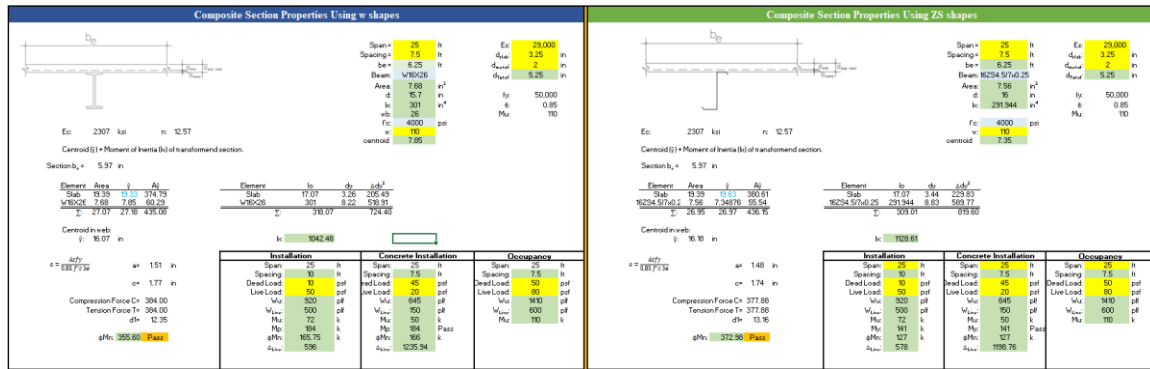


Figure 3: Side by Side View

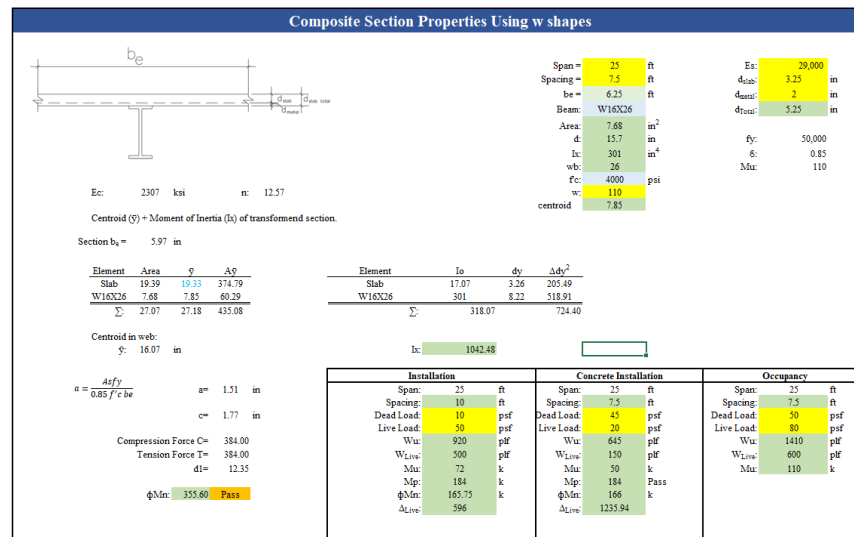


Figure 4: W-Shape composite calculation

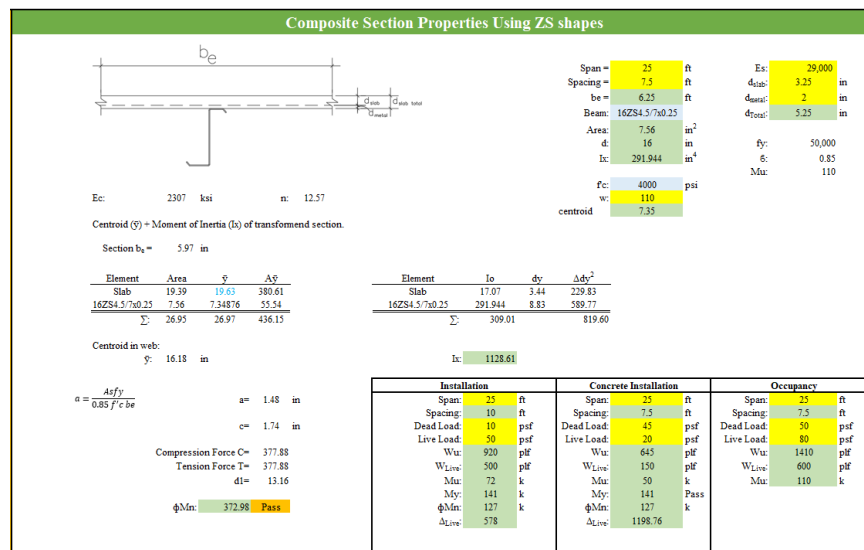


Figure 5: Z-Shape Composite calculation

To illustrate the elements of the calculator, a representative bay of a floor system is analyzed. A framing system for a typical exterior bay, as shown in Figure 6, will be evaluated for composite and partial composite using W-shapes and Z-shapes. The floor system is to be designed for an occupancy live load of 80 psf. Lightweight concrete with a unit weight of 110 pcf is used.

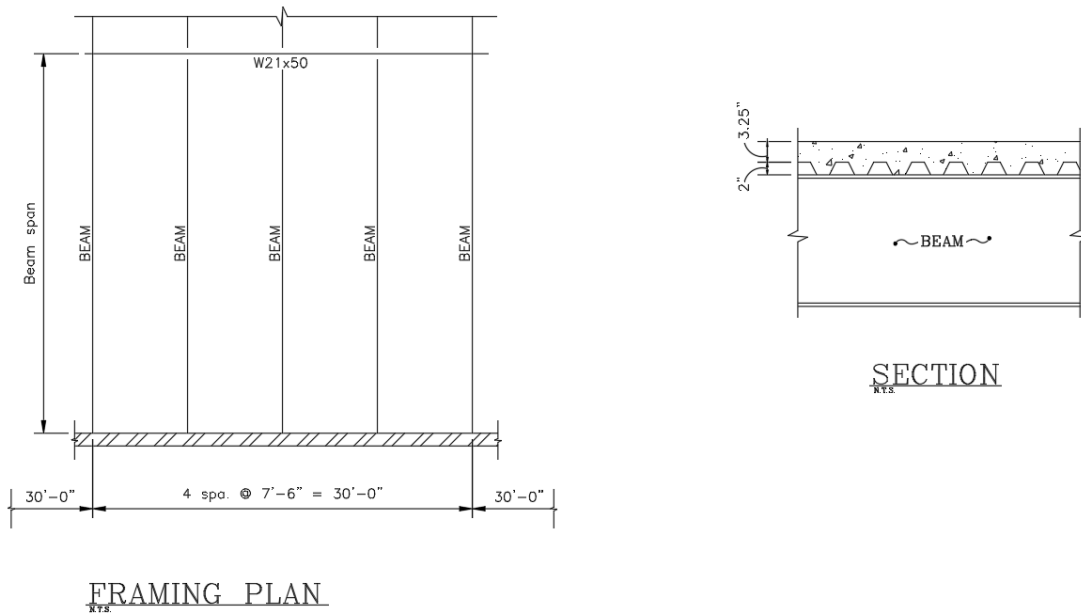


Figure 6: Layout of exterior bay

Properties are as follows for W16x26:

| | | | | | |
|-----------|--------|-----------------|---------------|--------|----|
| Span = | 30 | ft | Es: | 29,000 | |
| Spacing = | 7.5 | ft | d_{slab} : | 3.25 | in |
| be = | 7.5 | ft | d_{metal} : | 2 | in |
| Beam: | W16X26 | | d_{Total} : | 5.25 | in |
| Area: | 7.68 | in ² | f_y : | 50,000 | |
| d: | 15.7 | in | \bar{c} : | 0.85 | |
| Ix: | 301 | in ⁴ | Mu: | 159 | |
| wb: | 26 | | | | |
| f'c: | 4000 | psi | | | |
| w: | 110 | | | | |
| centroid | 7.85 | | | | |

Figure 7: W16x26 properties

Properties are as follows for 16ZS4.5/7x0.25:

| | | | | | |
|------------------|----------------|-----------------|----------------------|--------|----|
| Span = | 30 | ft | Es: | 29,000 | |
| Spacing = | 7.5 | ft | d _{slab} : | 3.25 | in |
| be = | 7.5 | ft | d _{metal} : | 2 | in |
| Beam: | 16ZS4.5/7x0.25 | | d _{Total} : | 5.25 | in |
| Area: | 7.56 | in ² | | | |
| d: | 16 | in | fy: | 50,000 | |
| Ix: | 292 | in ⁴ | \bar{c} : | 0.85 | |
| wb | 25.8 | lb | Mu: | 159 | |
| f _c : | 4000 | psi | | | |
| w: | 110 | | | | |
| centroid | 7.35 | | | | |

Figure 8: 16ZS4.5/7x0.25 properties

W-shape is evaluated based on plastic moment strength of the bare steel section. For the Z-section, we are conservatively using the yield moment. It is expected that the Z-sections have capacity above their yield moment but more detailed analysis is required.

It is essential to recognize the centroid of the Z-section is lower than that of the comparable W-shape, which results in an increased composite moment of inertia. In this example, the fully composite moment of inertia of the W16x26 is 1081.84 in⁴ while the moment of inertia of the 16ZS4.5/7x0.25 is 1172.21 in⁴, which represents a nearly 10% increase. Additionally, the plastic design moment for the W16x26 is 359.21 kip-ft while the design strength of the 16ZS4.5/7x0.25 is 5% higher at 376.48 kip-ft.

Using the same slab configuration (2" deck with 3.25" cover) and beam spacing of 7'-6" (assuming the full width of the slab is effective), the fully composite design moment strength and moment of inertia for each Z-section and W-shape are shown in Tables 5 respectively. The comparison shows typically a slight increase in both the design moment strength and moment of inertia.

In order to ensure stability during the construction process, the moment strength is evaluated for two conditions. The first condition is during the installation of the steel members, prior to the placing concrete. During this phase, it is assumed that there will be a dead load of 10 psf and a live load of 50 psf, resulting in a required moment strength of 78 k-ft. The second phase takes place during the placement of the concrete. In this phase, the applied dead load increases to 42 psf, while the live load is reduced to 20 psf. For the given loading conditions, the required moment strength is adjusted to 70 k-ft. These required moments are compared to the design strength of the bare steel section. For the W16x26, the full plastic moment strength (166 kip-ft) is used and provides much greater strength than required. For the Z-shape, the design yield moment (127 kip-ft) is conservatively used. It is anticipated that the capacity of the bare Z-section will exceed the yield moment however more detailed analysis is required.

For analyzing the strength during service, the composite strength of the system is used. For this example, the required moment strength for the occupancy load case is 159 kip-ft. The fully composite strength of both the W-shape and Z-section, 359 kip-ft and 376 kip-ft respectively, is much greater than what is required. Therefore, to produce a more efficient design, it is desirable to design the composite floor as partially composite.

To simplify the calculation of the partially composite properties for the Z-section, the geometry of the Z was subdivided into simplified areas in the same way that the cross section of a W-shape is simplified. Figure 9(a) depicts the geometry distribution of a Z section, whereas Figure 7(b) illustrates the geometry distribution of a W section. Similar to the way that the fillet of the W-shape is approximated as a rectangular area, for the Z-shape, the flange stiffener and the two bend radii adjacent to the flange are lumped into an area and distributed evenly over the projected height of the stiffener. Additionally, Table 2 presents a comprehensive analysis of the cross-sectional geometry for all Z shapes.

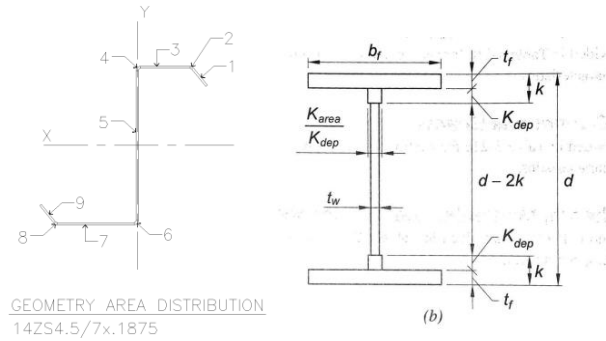


Figure 9: Geometry distribution for Z-shapes and W-shapes

Table 2: cross section geometry

| | Cross Section Geometry | | | | | | | | | | | | | | | | |
|------------------|------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------------------|---------------------|------------------|---------------------|---------------------|---------------------|------------------|
| BEAM TYPE | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | t | D _{flange} | D _{flange} | D _{web} | A _{fillet} | A _{flange} | A _{flange} | A _{web} |
| 14ZS4.5/7x0.1875 | 0.334 | 0.0609 | 0.7149 | 0.1076 | 2.4492 | 0.1076 | 1.1836 | 0.0609 | 0.334 | 0.1875 | 1.6526 | 1.4651 | 10.69 | 0.77721 | 0.7149 | 1.1836 | 2.01 |
| 16ZS4.5/7x0.25 | 0.4271 | 0.1082 | 0.8959 | 0.1913 | 3.6875 | 0.1913 | 1.5209 | 0.1082 | 0.4271 | 0.25 | 1.6928 | 1.4428 | 12.61 | 1.0873 | 0.8959 | 1.5209 | 3.15 |
| 16ZS4.5/7x0.3125 | 0.5112 | 0.1691 | 1.0483 | 0.299 | 4.5117 | 0.299 | 1.8295 | 0.1691 | 0.5112 | 0.3125 | 1.733 | 1.4205 | 12.53 | 1.42321 | 1.0483 | 1.8295 | 3.92 |
| 18ZS5.5/8x0.3125 | 0.5861 | 0.2435 | 1.547 | 0.4305 | 6.0469 | 0.4305 | 2.4845 | 0.2435 | 0.5861 | 0.3125 | 1.7731 | 1.4606 | 14.45 | 1.71654 | 1.547 | 2.4845 | 4.52 |
| 18ZS5.5/8x0.375 | 0.5861 | 0.2435 | 1.547 | 0.4305 | 6.0469 | 0.4305 | 2.4845 | 0.2435 | 0.5861 | 0.375 | 1.7731 | 1.3981 | 14.45 | 1.78439 | 1.547 | 2.4845 | 5.42 |
| 21ZS4.5/7x0.375 | 0.5861 | 0.2435 | 1.172 | 0.4305 | 7.1719 | 0.4305 | 2.1095 | 0.2435 | 0.5861 | 0.375 | 1.7731 | 1.3981 | 17.45 | 1.78439 | 1.172 | 2.1095 | 6.55 |
| 21ZS4.5/7x0.4375 | 0.6965 | 0.2486 | 1.4074 | 0.4395 | 8.4219 | 0.4395 | 2.5012 | 0.2486 | 0.6965 | 0.4375 | 1.8133 | 1.3758 | 17.37 | 1.98651 | 1.4074 | 2.5012 | 7.60 |
| 24ZS6/8.5x0.375 | 0.5861 | 0.2435 | 1.7345 | 0.4305 | 8.2969 | 0.4305 | 2.672 | 0.2435 | 0.5861 | 0.375 | 1.7731 | 1.3981 | 20.45 | 1.78439 | 1.7345 | 2.672 | 7.67 |
| 24ZS6/8.5x0.4375 | 0.6519 | 0.3314 | 1.9233 | 0.586 | 9.543 | 0.586 | 3.0171 | 0.3314 | 0.6519 | 0.4375 | 1.8133 | 1.3758 | 20.37 | 2.17121 | 1.9233 | 3.0171 | 8.91 |

Once the geometry was established, we proceeded to calculate the location of the plastic neutral axis, which is essential for determining partially composite moment strength. The calculations are performed systematically for the user, with the only required input being the desired percentage of fully composite. As shown in Figure 10, the nominal moment strength, M_n , value for the 16ZS4.5/7x0.2 shape at 15% composite is 188.82, whereas the W-shape exhibits a value of 194.77. The decrease in moment strength is a function of the redistribution of the area on the Z shape, this generates a conservative approximation.

| Partial Composite Section Properties Using w shapes | | | |
|---|--------|----------------|--------|
| $C_{steel} =$ | 384 | $C_{max} =$ | 384 |
| $C_{slab} =$ | 994.5 | | |
| Percentage Of Composite | 15% | | |
| $Q_N =$ | 57.6 | $tf =$ | 0.345 |
| $a =$ | 0.19 | $k =$ | 0.747 |
| | | $tw =$ | 0.250 |
| | | $t =$ | 13.625 |
| $A_{flange} =$ | 1.8975 | $A_{stange} =$ | 1.8975 |
| $A_{WEB} =$ | 3.55 | $b_{stange} =$ | 5.5 |
| $A_{FILLET} =$ | 0.167 | | |
| $K_{dep} =$ | 0.402 | | |
| $T_{dep} =$ | 0.415 | | |
| $A_{ST} =$ | 4.416 | | |
| $A_{sc} =$ | 3.264 | | |
| $hpna =$ | 10.15 | | |
| $Mn =$ | 194.77 | | |
| $\phi Mn =$ | 175.29 | | |

| Partial Composite Section Properties Using ZS shapes | | | |
|--|---------|----------------|-------------|
| $C_{steel} =$ | 377.884 | $C_{max} =$ | 377.884 |
| $C_{slab} =$ | 994.5 | | |
| Percentage Of Composite | 15% | | |
| $Q_N =$ | 56.6826 | $tf =$ | 0.25 |
| $a =$ | 0.19 | $k =$ | 1.532089 |
| | | $tw =$ | 0.25 |
| | | $T =$ | 12.93582223 |
| $A_{flange} =$ | 0.90 | $A_{stange} =$ | 1.5209 |
| $A_{WEB} =$ | 3.23 | $A_{stange} =$ | 0.8959 |
| $A_{FILLET} =$ | 0.95 | $b_{stange} =$ | 3.5836 |
| $K_{dep} =$ | 1.28 | | |
| $T_{dep} =$ | 0.74 | | |
| $A_{ST} =$ | 4.35 | | |
| $A_{sc} =$ | 3.21 | | |
| $hpna =$ | 9.02 | | |
| $Mn =$ | 188.82 | | |
| $\phi Mn =$ | 169.94 | | |

Figure 10: Partial composite sections for W-shapes and Z-shapes

3.2 Vibration Analysis

A dedicated portion of the calculator is designed to assess the vibration response of the composite floor system due to walking excitations. In accordance with the standards outlined in the AISC Design Guide 11, this analysis utilizes the walking excitation criterion, which is defined as low-frequency vibrations occurring at frequencies below 9 Hz. This methodology enables a comprehensive evaluation of how typical activities, such as walking or running, influence both the structural integrity and the comfort of occupants. By approximating the response of the floor to these vibrational effects, we can ensure that the design adheres to established performance standards and provides a serviceable environment for the occupants.

The vibration evaluation process commences with a detailed analysis of the beams. This involves calculating the transformed moment of inertia, which indicates how the beam will resist bending under load. Next, the mid-span deflection is assessed, measuring how much the beam deflects at its center when subjected to a load. Finally, the beam panel mode frequency, expressed in hertz (Hz), is determined to identify the natural frequency at which the beam vibrates. We will perform similar calculations for the girder designated as a W21x50, with a span measuring 30 feet.

Following this, we will assess the combined panel mode to verify that the peak acceleration is below the tolerance limit established in Table 3 (Table 4.1 of the AISC Design Guide 11).

Table 3: Recommended Acceleration limits for floors (from AISC DG11)

| Recommended Tolerance Limits for Building Floors | |
|--|---|
| Occupancy | Acceleration Limit $a_o/g \times 100\%$ |
| Offices, residences, churches, schools and quiet areas | 0.50% |
| Shopping malls | 1.50% |

The results of this analysis are shown in Figure 11 for the W-shape and Figure 12 for the Z-section. Both of the systems satisfy the acceleration limit of 0.50%, with the Z-section showing a slightly improved performance. Because the Z-section has a larger composite moment of inertia, the frequency of the panel is slightly increased and more weight in the panel mode is activated, which results in the slightly lower acceleration of the Z-section floor system. Ultimately, the vibration serviceability criteria controls the design of this floor system.

| Vibration Of Steel-Framed Structural System for W- Shape | | | | | | | | | | | | | | | | | | | | | |
|--|---|---|-------------|------------|---------------------|------|----|-----|-----|--|--|--|-----------|---|---|--|------|------|----------------|------|------|
| $E_c=$ | 2,307.38 | Assumed Loads | | | | | | | | | | | | | | | | | | | |
| Deck Selfweight= | 2.00 | psf | Dead Load: | 4 | psf | | | | | | | | | | | | | | | | |
| Slab+deck weight= | 40.96 | | Live Load: | 11 | psf | | | | | | | | | | | | | | | | |
| $n =$ | 9.31 | | | | | | | | | | | | | | | | | | | | |
| $\min[0.4L_i, S]=$ | 90.00 | in | | | | | | | | | | | | | | | | | | | |
| Transformed Conc. Slab Area = | 31.42 | | Girder: | W21X50 | Girder Length: | 30 | ft | w: | 50 | | | | | | | | | | | | |
| $\bar{y}:$ | 9.22 | in | d: | 20.80 | Area: | 14.7 | | Ix: | 984 | | | | | | | | | | | | |
| $I_y=$ | 1,141.28 | in ⁴ | $\bar{y}:$ | 10.96 | in | | | | | | | | | | | | | | | | |
| $w_f=$ | 445.69 | plf | $I_g=$ | 3,274.42 | in ⁴ | | | | | | | | | | | | | | | | |
| $\Delta_f=$ | 0.25 | in | $w_g=$ | 1,832.75 | plf | | | | | | | | | | | | | | | | |
| $f_f=$ | 7.14 | Hz | $\Delta_g=$ | 0.35 | in | | | | | | | | | | | | | | | | |
| $D_s=$ | 8.25 | in ⁴ /ft | $f_g=$ | 5.96 | Hz | | | | | | | | | | | | | | | | |
| $D_f=$ | 152.17 | in ⁴ /ft | $D_f=$ | 152.17 | in ⁴ /ft | | | | | | | | | | | | | | | | |
| $B_f=$ | 28.95 | ft | $D_g=$ | 109.15 | in ⁴ /ft | | | | | | | | | | | | | | | | |
| $W_f=$ | 77,411.50 | lb | $B_g=$ | 58.68 | ft | | | | | | | | | | | | | | | | |
| | | | $W_g=$ | 107,541.59 | lb | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| Evaluation | | | | | | | | | | | | | | | | | | | | | |
| $f_n=$ 4.58 Hz | | | | | | | | | | | | | | | | | | | | | |
| $\Delta'_g=$ 0.36 | | | | | | | | | | | | | | | | | | | | | |
| $W=$ 95,418.50 | | | | | | | | | | | | | | | | | | | | | |
| Acceleration limit: 0.46% | | | | | | | | | | | | | | | | | | | | | |
| PASS | | | | | | | | | | | | | | | | | | | | | |
| <table><tr><th colspan="3">Table 4.1 Recommended Tolerance Limits for Building Floors</th></tr><tr><th>Occupancy</th><th>Acceleration Limit $a_o/g \times 100\%$</th><th>Acceleration Limit $a_o/g \times 100\%$</th></tr><tr><td>Offices, residences, churches, schools and quiet areas</td><td>0.50</td><td>0.50</td></tr><tr><td>Shopping malls</td><td>1.50</td><td>1.50</td></tr></table> | | | | | | | | | | Table 4.1 Recommended Tolerance Limits for Building Floors | | | Occupancy | Acceleration Limit $a_o/g \times 100\%$ | Acceleration Limit $a_o/g \times 100\%$ | Offices, residences, churches, schools and quiet areas | 0.50 | 0.50 | Shopping malls | 1.50 | 1.50 |
| Table 4.1 Recommended Tolerance Limits for Building Floors | | | | | | | | | | | | | | | | | | | | | |
| Occupancy | Acceleration Limit $a_o/g \times 100\%$ | Acceleration Limit $a_o/g \times 100\%$ | | | | | | | | | | | | | | | | | | | |
| Offices, residences, churches, schools and quiet areas | 0.50 | 0.50 | | | | | | | | | | | | | | | | | | | |
| Shopping malls | 1.50 | 1.50 | | | | | | | | | | | | | | | | | | | |

Figure 11: Vibration for W-shape

| Vibration Of Steel-Framed Structural System for Z- Shape | | | | | | | | | | | | | | | | | |
|--|---|-------------------|----------------|---------|--------------------------|--|--|--|--|---|--|-----------|---|--|------|----------------|------|
| Ec= 2307 | | Assumed Loads | | | | | | | | | | | | | | | |
| Deck Selfweight= 2 psf | | Dead Load: 4 psf | | | | | | | | | | | | | | | |
| Slab+deck weight= 40.96 | | Live Load: 11 psf | | | | | | | | | | | | | | | |
| n = 9.31 | | | | | | | | | | | | | | | | | |
| min[0.4Li, S]= 90.00 in | | | | | | | | | | | | | | | | | |
| Transformed Conc. Slab Area = 31.42 | | Girder: W21X50 | Girder L 30 ft | w: 50 | | | | | | | | | | | | | |
| ȳ: 9.90 in | | d: 20.80 | Area: 14.7 | Ix: 984 | | | | | | | | | | | | | |
| Iy= 1,237.73 in4 | | ȳ: 10.96 in | | | | | | | | | | | | | | | |
| wf= 445.46 plf | | Ig= 3,274.42 in4 | | | | | | | | | | | | | | | |
| Δf= 0.23 in | | wg= 1,831.84 plf | | | | | | | | | | | | | | | |
| ff= 7.44 Hz | | Δg= 0.35 in | | | | | | | | | | | | | | | |
| Ds= 8.25 in4/ft | | fg= 5.96 Hz | | | | | | | | | | | | | | | |
| Df= 165.03 in4/ft | | Dj= 165.03 in4/ft | | | | | | | | | | | | | | | |
| Bf= 28.37 ft | | Dg= 109.15 in4/ft | | | | | | | | | | | | | | | |
| Wf= 75,818.42 lb | | Bg= 59.88 ft | | | | | | | | | | | | | | | |
| | | Wg= 109,690.30 lb | | | | | | | | | | | | | | | |
| | | | | | Evaluation | | | | | | | | | | | | |
| | | | | | fn= 4.65 Hz | | | | | | | | | | | | |
| | | | | | Δ'g= 0.37 | | | | | | | | | | | | |
| | | | | | W= 96,878.97 | | | | | | | | | | | | |
| | | | | | Acceleration limit 0.44% | | | | | | | | | | | | |
| | | | | | PASS | | | | | | | | | | | | |
| <table><tr><th colspan="2">Table 4.1: Recommended Tolerance Limits for Building Floors</th></tr><tr><th>Occupancy</th><th>Acceleration Limit $a_o/g \times 100\%$</th></tr><tr><td>Offices, residences, churches, schools and quiet areas</td><td>0.50</td></tr><tr><td>Shopping malls</td><td>1.50</td></tr></table> | | | | | | | | | | Table 4.1: Recommended Tolerance Limits for Building Floors | | Occupancy | Acceleration Limit $a_o/g \times 100\%$ | Offices, residences, churches, schools and quiet areas | 0.50 | Shopping malls | 1.50 |
| Table 4.1: Recommended Tolerance Limits for Building Floors | | | | | | | | | | | | | | | | | |
| Occupancy | Acceleration Limit $a_o/g \times 100\%$ | | | | | | | | | | | | | | | | |
| Offices, residences, churches, schools and quiet areas | 0.50 | | | | | | | | | | | | | | | | |
| Shopping malls | 1.50 | | | | | | | | | | | | | | | | |

Figure 12: Vibration for Z-shape

3.3 Limitations and Assumptions

The current research does not consider the strength of the studs transferring the transverse shear between the steel section and concrete slab. There are limitations on the thickness of the base metal relative to the diameter of the stud which may not be satisfied for larger diameter studs paired with thinner Z-sections. The analysis of the Z-sections assumes that the Z-sections have a fully constrained stress distribution. Because the Z-sections have a rotated principal axes, they are subject to lateral bending effects and depending to the extent of the restraint provided by the braces relative to the slab/deck the stresses may deviate from a constrained bending stress distribution which could impact the strength of the Z-section. Analysis assumes that the Z-sections are fully effective, and local buckling does not control the strength or reduce the moment of inertia.

4. Conclusion

We have successfully developed an analytical tool specifically designed for evaluating the performance of the proposed Z-sections relative to that of comparable W-shapes in composite floor systems.

The Z-sections developed provide improved composite performance relative to the W-shape. The fully composite moment of inertia and design moment strength of the Z-section are greater than that of the comparable W-shape when considering the relative difference in the cross-sectional area. Table 5 provides a side-by-side comparison of the fully composite moment of inertia and design moment strength for each type. Table 5 should be considered in conjunction with Table 1. In all cases the percent difference in strength between sections exceeds the percent difference in cross sectional area. The increase in composite capacity for the Z-section is a result of the larger bottom flange which shifts the elastic and plastic neutral axes. The increase in moment of inertia helps to improve vibration performance, which often controls the design of composite floor systems.

Using the tool there is compelling evidence that Z-section beams could be a viable alternative to W-shapes in composite floor systems. As a result of an unsymmetric section with a larger bottom flange, the Z-sections exhibit slight increases in composite strength and vibration performance. As a result of the single bottom flange, the Z-section allows for a direct drop in connection to girders.

However, it would take a significant investment tooling to create these Z-sections and to utilize them would represent a substantial change in the way that the industry has utilized steel in composite floor systems for decades. It is not clear whether the advantages that the Z-sections provide over W-shapes are substantial enough to overcome the momentum that the industry has in using W-shapes in composite floor systems. However, there may be other applications such as panelized floor systems or residential systems that may have shorter spans and lower required loads where a rolled Z-section may provide advantageous performance over a conventional steel or concrete system. Additional research is also required to better understand the local and distortional buckling behavior of these thin-walled sections and how their interaction with different floor systems can affect their strength and behavior.

Table 4: W-shape and Z-shape comparison of fully composite

| Comparison of Fully Composite Properties | | | | |
|--|----------------|-------------------------------|-----------------|--------------------------------|
| BEAM TYPE | I _x | % Increase for I _x | φM _n | % Increase for φM _n |
| 14ZS4.5/7x0.1875 | 733.21 | -6% | 249.25 | -11% |
| W14X22 | 776.32 | | 281.58 | |
| 16ZS4.5/7x0.25 | 1172.21 | 8% | 376.48 | 5% |
| W16X26 | 1081.84 | | 359.21 | |
| 16ZS4.5/7x0.3125 | 1383.04 | 9% | 460.68 | 8% |
| W16X31 | 1274.06 | | 426.40 | |
| 18ZS5.5/8x0.3125 | 1825.23 | 11% | 557.82 | 9% |
| W18X35 | 1641.65 | | 512.11 | |
| 18ZS5.5/8x0.375 | 2075.09 | 11% | 655.59 | 12% |
| W18x40 | 1870.64 | | 585.69 | |
| 21ZS4.5/7x0.375 | 2664.47 | 7% | 750.94 | 6% |
| W21X44 | 2492.46 | | 708.72 | |
| 21ZS4.5/7x0.4375 | 2956.88 | 6% | 859.02 | 8% |
| W21X50 | 2776.63 | | 796.50 | |
| 24ZS6/8.5x0.375 | 3749.18 | 3% | 955.29 | -0.01% |
| W24X55 | 3643.04 | | 955.38 | |
| 24ZS6/8.5x0.4375 | 4157.86 | 4% | 1093.10 | 3% |
| W24X62 | 4016.26 | | 1065.59 | |

4.1 Key Finding

The results obtained from the composite calculator demonstrate that we have successfully developed Z-shaped geometries with strength characteristics closely aligned with those of W-shaped geometries. This finding is significant as it establishes a foundation for advancing further research on the application of cold-formed steel.

4.2 Implications of the Research

This research endeavor aims to establish the foundational stage of a more comprehensive investigation focused on the comparative analysis of Z and W shapes. By methodically assessing their geometrical properties and structural performance, this study seeks to offer valuable insights into the potential applications of cold-formed steel. The objective is to facilitate innovative approaches to utilizing cold-formed steel, thereby expanding its applicability in construction and manufacturing processes.

4.3 Potential Applications

The primary objective of this study is to investigate the potential substitution of W-shaped hot-rolled steel beams with Z-shaped rolled steel beams within construction applications. This transition may facilitate significant cost reductions for small-scale construction projects, which constitute a considerable majority of construction activities.

By implementing Z-shaped beams, organizations can realize savings in several key areas:

1. **Manufacturing Costs:** The design of Z-shaped beams allows for more efficient production processes, potentially resulting in decreased material usage and reduced energy consumption during fabrication when compared to W-shaped beams.
2. **Handling and Transportation:** The unique geometry of Z-shaped beams can streamline handling and storage operations, leading to lower transportation and on-site management expenses.
3. **Storage Efficiency:** The compact design of Z-shaped beams may optimize storage capabilities, promoting more effective utilization of space at construction sites and in warehouses.

In addition to cost considerations, it is essential to evaluate the environmental implications associated with these materials. The production processes for W-shaped beams are associated with higher carbon emissions in comparison to those involved in the manufacture of cold-formed steel, which includes Z-shaped configurations. This shift towards Z-shaped beams not only contributes to cost savings but also aligns with the increasing emphasis on sustainable construction practices. Overall, the adoption of Z-shaped beams presents both economic advantages and positive ecological outcomes for the construction industry.

4.4 Contributions to the Field

This research contributes to the field of Civil Engineering by laying the groundwork for the future development of applications involving cold-formed structural steel. It emphasizes the material's potential in construction and engineering. By analyzing its properties, benefits, and opportunities for innovation, this study aims to provide insights into the effective utilization of cold-formed steel in modern construction practices.

4.5 Lessons Learned

During the research process, we encountered several trials and errors while reconfiguring the shapes in order to identify the most effective configuration. This process is inherently lengthy and requires meticulous attention to detail. Each adjustment demands a high degree of precision to ensure that we progressively move closer to the optimal outcome. Despite the inherent challenges associated with this rigorous approach, it is essential for achieving accurate and reliable results.

4.6 Recommendations for Further Research

Future research efforts should aim to explore a variety of alternative Z-shaped configurations to assess their potential for improving the overall strength of the beam. This could involve experimenting with larger top or bottom flanges, as these structural modifications may contribute to increased load-bearing capacity. Additionally, it would be valuable to investigate whether adjusting the 90-degree angles on the lips of the Z-shape affects the strength and performance characteristics of the beam.

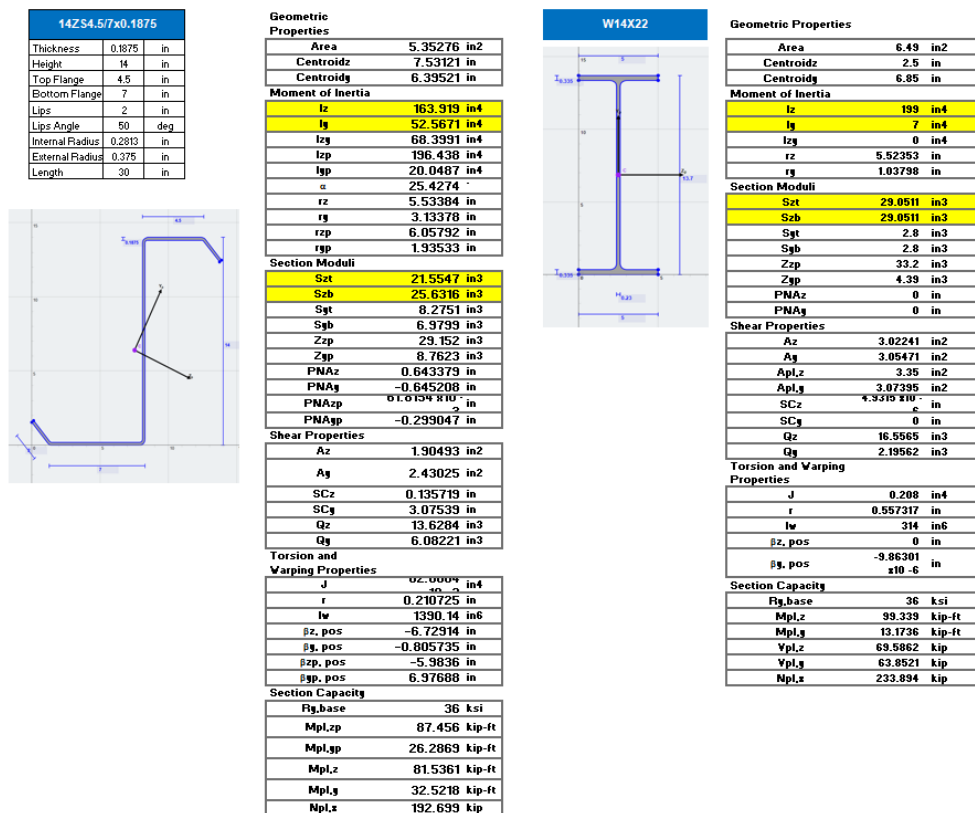
References

- Michael W. Seek , Onur Avci (2022) "Evaluation of local and distortional buckling strength of purlins with paired torsion bracing using Direct Strength Method" *Journal of constructional steel research* V 203. April 2023 <https://www.sciencedirect.com/science/article/abs/pii/S0143974X22005685>
- Structural Steel Construction Manual (16th Edition) American Institute of Steel Construction 2023 ISBN 978-1-56424-116-0
- Steel Design Guide 11, Vibration of Steel-Framed Structural Systems Due to Human Activity (Second Edition) American Institute of Steel Construction 2016

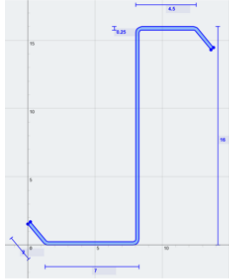
5.1 Data Collection Instruments

- Structural Steel Construction Manual (16th Edition) American Institute of Steel Construction 2023 ISBN 978-1-56424-116-0
- Software, Structural Analysis and Design, SkyCiv Engineering
- Z-Shape Calculator Spreadsheet developed by Israel Barreto and Dr. Michael Seek

Supplementary Figures and Tables



| 16ZS4.5/7x0.25 | | | |
|-----------------|-------|-----|--|
| Thickness | 0.25 | in | |
| Height | 16 | in | |
| Top Flange | 4.5 | in | |
| Bottom Flange | 7 | in | |
| Lips | 2 | in | |
| Lips Angle | 50 | deg | |
| Internal Radius | 0.375 | in | |
| External Radius | 0.5 | in | |
| Length | 30 | in | |

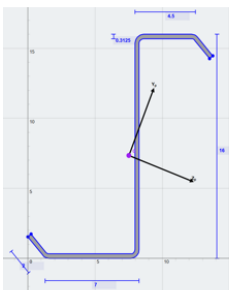


| Geometric Properties | | |
|----------------------|--------------------|-----------------|
| Area | 7.558 | in ² |
| Centroidz | 7.542 | in |
| Centroidy | 7.349 | in |
| Moment of Inertia | | |
| Iz | 291.9 | in ⁴ |
| Iy | 68.54 | in ⁴ |
| Izy | 103.1 | in ⁴ |
| Izp | 332.2 | in ⁴ |
| Iyp | 28.26 | in ⁴ |
| a | 21.35 | in |
| rz | 6.215 | in |
| ry | 3.011 | in |
| rzp | 6.63 | in |
| ryp | 1.934 | in |
| Section Moduli | | |
| Szt | 33.75 | in ³ |
| Szb | 39.73 | in ³ |
| Syt | 10.92 | in ³ |
| Syb | 9.087 | in ³ |
| Zzp | 45.07 | in ³ |
| Zyp | 12.27 | in ³ |
| PNAz | 0.538 | in |
| PNAy | 0.538 | in |
| PNAzp | 1x10 ⁻⁶ | in |
| PNAyp | -0.333 | in |
| Shear Properties | | |
| Az | 2.447 | in ² |
| Ay | 3.668 | in ² |
| SCz | 0.139 | in |
| SCy | 3.568 | in |
| Qz | 21.49 | in ³ |
| Qy | 8.063 | in ³ |
| Torsion and Warping | | |
| J | 0.157 | in ⁴ |
| r | 0.281 | in |
| Iw | 2388 | in ⁶ |
| βz, pos | -7.755 | in |
| βy, pos | -0.948 | in |
| βzp, pos | -7.162 | in |
| βyp, pos | 7.44 | in |
| Section Capacity | | |
| Ry,base | 36 | ksi |
| Mpl,zp | 135.2 | kip-ft |
| Mpl,yp | 36.82 | kip-ft |
| Mpl,z | 128.7 | kip-ft |
| Mpl,y | 42.87 | kip-ft |
| Npl,x | 272.1 | kip |



| Geometric Properties | | |
|--------------------------------|----------|-----------------|
| Area | 7.68 | in ² |
| Centroidz | 2.75 | in |
| Centroidy | 7.85 | in |
| Moment of Inertia | | |
| Iz | 301 | in ⁴ |
| Iy | 9.59 | in ⁴ |
| Izy | 0 | in ⁴ |
| rz | 6.2683 | in |
| ry | 1.1632 | in |
| Section Moduli | | |
| Szt | 38.3439 | in ³ |
| Szb | 38.3439 | in ³ |
| Syt | 3.48727 | in ³ |
| Syb | 3.48727 | in ³ |
| Zzp | 44.2 | in ³ |
| Zyp | 5.48 | in ³ |
| PNAz | 0 | in |
| PNAy | 0 | in |
| Shear Properties | | |
| Az | 3.40775 | in ² |
| Ay | 3.79358 | in ² |
| Apl,z | 3.795 | in ² |
| Apl,y | 3.83675 | in ² |
| SCz | 1.65742 | in |
| SCy | -13.0477 | in |
| Qz | 22.1706 | in ³ |
| Qy | 2.74299 | in ³ |
| Torsion and Warping Properties | | |
| J | 0.262 | in ⁴ |
| r | 0.577266 | in |
| Iw | 565 | in ⁶ |
| βz, pos | -3.3393 | in |
| βy, pos | -3.31404 | in |
| Section Capacity | | |
| Ry,base | 36 | ksi |
| Mpl,z | 133.024 | kip-ft |
| Mpl,y | 16.458 | kip-ft |
| Vpl,z | 78.8297 | kip |
| Vpl,y | 79.7385 | kip |
| Npl,x | 277.17 | kip |

| 16ZS4.5/7x0.3125 | | | |
|------------------|--------|-----|--|
| Thickness | 0.3125 | in | |
| Height | 16 | in | |
| Top Flange | 4.5 | in | |
| Bottom Flange | 7 | in | |
| Lips | 2 | in | |
| Lips Angle | 50 | deg | |
| Internal Radius | 0.4688 | in | |
| External Radius | 0.625 | in | |
| Length | 30 | in | |

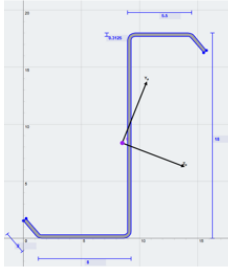


| Geometric Properties | | |
|----------------------|--------|-----------------|
| Area | 9.348 | in ² |
| Centroidz | 7.51 | in |
| Centroidy | 7.344 | in |
| Moment of Inertia | | |
| Iz | 356.8 | in ⁴ |
| Iy | 83.51 | in ⁴ |
| Izy | 126.1 | in ⁴ |
| Izp | 406 | in ⁴ |
| Iyp | 34.25 | in ⁴ |
| a | 21.35 | in |
| rz | 6.178 | in |
| ry | 2.989 | in |
| rzp | 6.591 | in |
| ryp | 1.914 | in |
| Section Moduli | | |
| Szt | 41.22 | in ³ |
| Szb | 48.58 | in ³ |
| Syt | 13.37 | in ³ |
| Syb | 11.12 | in ³ |
| Zzp | 55.38 | in ³ |
| Zyp | 15.02 | in ³ |
| PNAz | 0.593 | in |
| PNAy | -0.59 | in |
| PNAzp | 82.484 | in |
| PNAyp | -0.33 | in |
| Shear Properties | | |
| Az | 3.031 | in ² |
| Ay | 4.559 | in ² |
| SCz | 0.144 | in |
| SCy | 3.583 | in |
| Qz | 26.41 | in ³ |
| Qy | 9.91 | in ³ |
| Torsion and Warping | | |
| J | 0.303 | in ⁴ |
| r | 0.353 | in |
| Iw | 2863 | in ⁶ |
| βz, pos | -7.79 | in |
| βy, pos | -0.94 | in |
| βzp, pos | -7.2 | in |
| βyp, pos | 7.481 | in |
| Section Capacity | | |
| Ry,base | 36 | ksi |
| Mpl,zp | 166.1 | kip-ft |
| Mpl,yp | 45.07 | kip-ft |
| Mpl,z | 159.1 | kip-ft |
| Mpl,y | 52.89 | kip-ft |
| Npl,x | 336.5 | kip |



| Geometric Properties | | |
|----------------------|---------|-----------------|
| Area | 9.13 | in ² |
| Centroidz | 2.765 | in |
| Centroidy | 7.95 | in |
| Moment of Inertia | | |
| Iz | 375 | in ⁴ |
| Iy | 12.4 | in ⁴ |
| Izy | 0 | in ⁴ |
| rz | 6.4182 | in |
| ry | 1.1659 | in |
| Section Moduli | | |
| Szt | 47.17 | in ³ |
| Szb | 47.17 | in ³ |
| Syt | 4.4846 | in ³ |
| Syb | 4.4846 | in ³ |
| Zzp | 54 | in ³ |
| Zyp | 7.03 | in ³ |
| PNAz | 0 | in |
| PNAy | 0 | in |
| Shear Properties | | |
| Az | 4.3249 | in ² |
| Ay | 4.2322 | in ² |
| Apl,z | 4.8664 | in ² |
| Apl,y | 4.2515 | in ² |
| SCz | 0 | in |
| SCy | 0 | in |
| Qz | 27.126 | in ³ |
| Qy | 3.5235 | in ³ |
| Torsion and Warping | | |
| J | 0.461 | in ⁴ |
| r | 0.678 | in |
| Iw | 739 | in ⁶ |
| βz, pos | 1.34612 | in |
| βy, pos | 0 | in |
| Section Capacity | | |
| Ry,base | 36 | ksi |
| Mpl,z | 162.76 | kip-ft |
| Mpl,y | 21.141 | kip-ft |
| Vpl,z | 101.09 | kip |
| Vpl,y | 88.312 | kip |
| Npl,x | 329.35 | kip |

| 18ZS5.5/8x0.3125 | | |
|------------------|--------|-----|
| Thickness | 0.3125 | in |
| Height | 18 | in |
| Top Flange | 5.5 | in |
| Bottom Flange | 8 | in |
| Lips | 2 | in |
| Lips Angle | 50 | deg |
| Internal Radius | 0.4688 | in |
| External Radius | 0.625 | in |
| Length | 34 | in |



Geometric Properties

| | | |
|-----------|------|-----------------|
| Area | 10.6 | in ² |
| Centroidz | 8.51 | in |
| Centroidy | 8.35 | in |

Moment of Inertia

| | | |
|-----|------|-----------------|
| Iz | 521 | in ⁴ |
| Iy | 122 | in ⁴ |
| Izy | 186 | in ⁴ |
| Izp | 594 | in ⁴ |
| Iyp | 49.3 | in ⁴ |
| α | 21.5 | ° |
| rz | 7.01 | in |
| ry | 3.4 | in |
| rzp | 7.49 | in |
| ryp | 2.16 | in |

Section Moduli

| | | |
|-------|-------|-----------------|
| Szt | 54 | in ³ |
| Szb | 62.4 | in ³ |
| Syt | 16.9 | in ³ |
| Syb | 14.4 | in ³ |
| Zzp | 71.3 | in ³ |
| Zyp | 19.3 | in ³ |
| PNAz | 0.6 | in |
| PNAy | -0.6 | in |
| PNAzp | 81.77 | in |
| PNAyp | 73 | in |
| PNAyp | -0.3 | in |

Shear Properties

| | | |
|-----|------|-----------------|
| Az | 3.56 | in ² |
| Ay | 5.13 | in ² |
| SCz | 0.16 | in |
| SCy | 3.57 | in |
| Qz | 34 | in ³ |
| Qy | 12.6 | in ³ |

Torsion and Warping

| | | |
|----------|------|-----------------|
| J | 0.34 | in ⁴ |
| r | 0.36 | in |
| Iw | 5519 | in ⁶ |
| βz, pos | -7.8 | in |
| βy, pos | -0.9 | in |
| βzp, pos | -7.2 | in |
| βyp, pos | 7.59 | in |

Section Capacity

| | | |
|---------|------|--------|
| Ry,base | 36 | ksi |
| Mpl,zp | 214 | kip-ft |
| Mpl,yp | 57.8 | kip-ft |
| Mpl,z | 204 | kip-ft |
| Mpl,y | 67.9 | kip-ft |
| Npl,x | 382 | kip |



Geometric Properties

| | | |
|-----------|------|-----------------|
| Area | 10.3 | in ² |
| Centroidz | 3 | in |
| Centroidy | 8.85 | in |

Moment of Inertia

| | | |
|-----|---------|-----------------|
| Iz | 510 | in ⁴ |
| Iy | 15.3 | in ⁴ |
| Izy | 0 | in ⁴ |
| rz | 7.03919 | in |
| ry | 1.2203 | in |

Section Moduli

| | | |
|------|---------|-----------------|
| Szt | 57.6271 | in ³ |
| Szb | 57.6271 | in ³ |
| Syt | 5.1 | in ³ |
| Syb | 5.1 | in ³ |
| Zzp | 66.5 | in ³ |
| Zyp | 8.06 | in ³ |
| PNAz | 0 | in |
| PNAy | 0 | in |

Shear Properties

| | | |
|-------|----------------|-----------------|
| Az | 4.53725 | in ² |
| Ay | 5.11823 | in ² |
| Apl,z | 5.1 | in ² |
| Apl,y | 5.1825 | in ² |
| SCz | 0 | in |
| SCy | 50.3653 x10 -6 | in |
| Qz | 33.3044 | in ³ |
| Qy | 4.03312 | in ³ |

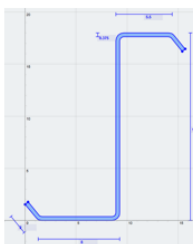
Torsion and Warping Properties

| | | |
|---------|-----------------|-----------------|
| J | 0.506 | in ⁴ |
| r | 0.67712 | in |
| Iw | 1140 | in ⁶ |
| βz, pos | -100.731 x10 -6 | in |
| βy, pos | 0 | in |

Section Capacity

| | | |
|---------|---------|--------|
| Ry,base | 37.7098 | ksi |
| Mpl,z | 209.317 | kip-ft |
| Mpl,y | 25.3479 | kip-ft |
| Vpl,z | 110.969 | kip |
| Vpl,y | 112.764 | kip |
| Npl,x | 388.663 | kip |

| 18ZS5.5/8x0.375 | | |
|-----------------|--------|-----|
| Thickness | 0.375 | in |
| Height | 18 | in |
| Top Flange | 5.5 | in |
| Bottom Flange | 8 | in |
| Lips | 2 | in |
| Lips Angle | 50 | deg |
| Internal Radius | 0.5625 | in |
| External Radius | 0.75 | in |
| Length | 34 | in |



Geometric Properties

| | | |
|-----------|--------|-----------------|
| Area | 12.539 | in ² |
| Centroidz | 8.4777 | in |
| Centroidy | 8.3442 | in |

Moment of Inertia

| | | |
|-----|--------|-----------------|
| Iz | 612.93 | in ⁴ |
| Iy | 143.56 | in ⁴ |
| Izy | 218.53 | in ⁴ |
| Izp | 698.92 | in ⁴ |
| Iyp | 51.572 | in ⁴ |
| α | 21.475 | ° |
| rz | 6.375 | in |
| ry | 3.3756 | in |
| rzp | 7.4482 | in |
| ryp | 2.1377 | in |

Section Moduli

| | | |
|-------|---------|-----------------|
| Szt | 63.419 | in ³ |
| Szb | 73.456 | in ³ |
| Syt | 13.888 | in ³ |
| Syb | 16.354 | in ³ |
| Zzp | 84.262 | in ³ |
| Zyp | 22.688 | in ³ |
| PNAz | 0.5932 | in |
| PNAy | -0.5942 | in |
| PNAzp | 81.0905 | in |
| PNAyp | 73.456 | in |
| PNAyp | -0.3258 | in |

Shear Properties

| | | |
|-----|--------|-----------------|
| Az | 4.2385 | in ² |
| Ay | 6.1226 | in ² |
| SCz | 0.1617 | in |
| SCy | 3.5894 | in |
| Qz | 40.187 | in ³ |
| Qy | 14.866 | in ³ |

Torsion and Warping Properties

| | | |
|----------|---------|-----------------|
| J | 0.5874 | in ⁴ |
| r | 0.423 | in |
| Iw | 6383.6 | in ⁶ |
| βz, pos | -7.8082 | in |
| βy, pos | -0.3062 | in |
| βzp, pos | -7.2199 | in |
| βyp, pos | 7.6344 | in |

Section Capacity

| | | |
|---------|--------|--------|
| Ry,base | 36 | ksi |
| Mpl,zp | 252.85 | kip-ft |
| Mpl,yp | 68.065 | kip-ft |
| Mpl,z | 240.72 | kip-ft |
| Mpl,y | 80.477 | kip-ft |
| Npl,x | 453.55 | kip |



Geometric Properties

| | | |
|-----------|---------|-----------------|
| Area | 11.7804 | in ² |
| Centroidz | 3.01 | in |
| Centroidy | 8.95 | in |

Moment of Inertia

| | | |
|-----|---------|-----------------|
| Iz | 613.317 | in ⁴ |
| Iy | 19.1442 | in ⁴ |
| Izy | 0 | in ⁴ |
| rz | 7.21542 | in |
| ry | 1.27479 | in |

Section Moduli

| | | |
|------|---------|-----------------|
| Szt | 68.527 | in ³ |
| Szb | 68.527 | in ³ |
| Syt | 6.36019 | in ³ |
| Syb | 6.36019 | in ³ |
| Zzp | 78.5361 | in ³ |
| Zyp | 9.3693 | in ³ |
| PNAz | 0 | in |
| PNAy | 0 | in |

Shear Properties

| | | |
|-------|-----------------|-----------------|
| Az | 5.57035 | in ² |
| Ay | 5.44831 | in ² |
| Apl,z | 4078.06 | in ² |
| Apl,y | 3531.04 | in ² |
| SCz | -4.76315 x10 -6 | in |
| SCy | -40.4039 x10 -6 | in |
| Qz | 39.268 | in ³ |
| Qy | 4.38467 | in ³ |

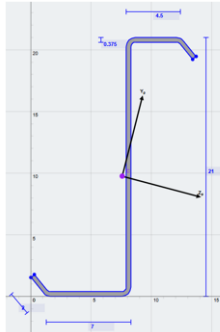
Torsion and Warping

| | | |
|---------|----------------|-----------------|
| J | 0.829599 | in ⁴ |
| r | 0.796205 | in |
| Iw | 1433.35 | in ⁶ |
| βz, pos | 80.8197 x10 -6 | in |
| βy, pos | 9.5263 x10 -6 | in |

Section Capacity

| | | |
|---------|--------------|--------|
| Ry,base | 37.7098 | ksi |
| Mpl,z | 246.798 | kip-ft |
| Mpl,y | 31.3284 | kip-ft |
| Vpl,z | 88.7326 x103 | kip |
| Vpl,y | 76.8304 x103 | kip |
| Npl,x | 444.238 | kip |

| 21ZS4.5/7x0.375 | |
|-----------------|-----------|
| Thickness | 0.375 in |
| Height | 21 in |
| Top Flange | 4.5 in |
| Bottom Flange | 7 in |
| Lips | 2 in |
| Lips Angle | 50 deg |
| Internal Radius | 0.5625 in |
| External Radius | 0.75 in |
| Length | 36 in |



| Geometric | |
|--------------------------------|--------------------------|
| Area | 12.9735 in ² |
| Centroidz | 7.56785 in |
| Centroidy | 9.75479 in |
| Moment of Inertia | |
| Iz | 803.047 in ⁴ |
| Iy | 98.3115 in ⁴ |
| Izy | 198.342 in ⁴ |
| Izpx | 855.033 in ⁴ |
| Iypr | 46.3248 in ⁴ |
| α | 14.6872 ° |
| rz | 7.88758 in |
| ry | 2.75279 in |
| rzpx | 8.18625 in |
| rypr | 1.88963 in |
| Section Moduli | |
| Sxt | 71.4123 in ³ |
| Sxb | 82.3233 in ³ |
| Syt | 16.0422 in ³ |
| Syb | 12.9907 in ³ |
| Zyp | 94.398 in ³ |
| Zyp | 20.1841 in ³ |
| PNAz | 0.507009 in |
| PNAy | -0.50479 in |
| PNAzp | 0.116033 in |
| PNAyp | -0.35387 in |
| Shear Properties | |
| Az | 3.33312 in ² |
| Ay | 7.0775 in ² |
| SCz | 0.136346 in |
| SCy | 4.81618 in |
| Qz | 46.1717 in ³ |
| Qy | 11.962 in ³ |
| Torsion and Warping Properties | |
| J | 0.605056 in ⁴ |
| r | 0.420022 in |
| Iw | 6054.68 in ⁶ |
| βz_pos | -10.3302 in |
| βy_pos | -1.58538 in |
| βzp_pos | -9.96654 in |
| βyp_pos | 9.05974 in |
| Section Capacity | |
| Ry_base | 36 ksi |
| Mpl_zp | 283.199 kip-ft |
| Mpl_yp | 60.5523 kip-ft |
| Mpl_z | 276.743 kip-ft |
| Mpl_y | 63.165 kip-ft |
| Npl_x | 467.047 kip |



| Geometric | |
|--------------------------------|------------------------|
| Area | 13 in ² |
| Centroidz | 3.25 in |
| Centroidy | 10.35 in |
| Moment of Inertia | |
| Iz | 843 in ⁴ |
| Iy | 20.7 in ⁴ |
| Izy | 0 in ⁴ |
| Izpx | 8.0752 in |
| Iypr | 1.2609 in |
| Section Moduli | |
| Sxt | 81.449 in ³ |
| Sxb | 81.449 in ³ |
| Syt | 6.3652 in ³ |
| Syb | 6.3652 in ³ |
| Zyp | 95.4 in ³ |
| Zyp | 10.2 in ³ |
| PNAz | 0 in |
| PNAy | 0 in |
| Shear Properties | |
| Az | 5.3013 in ² |
| Ay | 6.376 in ² |
| Apl_z | 5.85 in ² |
| Apl_y | 7.0875 in ² |
| SCz | 0 in |
| SCy | 0 in |
| Qz | 47.915 in ³ |
| Qy | 5.0907 in ³ |
| Torsion and Warping Properties | |
| J | 0.77 in ⁴ |
| r | 0.7277 in |
| Iw | 2110 in ⁶ |
| βz_pos | 0 in |
| βy_pos | 0 in |
| Section Capacity | |
| Ry_base | 36 ksi |
| Mpl_z | 287.49 kip-ft |
| Mpl_y | 30.544 kip-ft |
| Vpl_z | 12152 kip |
| Vpl_y | 147.22 kip |
| Npl_x | 468.53 kip |

| 21ZS4.5/7x0.4375 | |
|------------------|-----------|
| Thickness | 0.4375 in |
| Height | 21 in |
| Top Flange | 4.5 in |
| Bottom Flange | 7 in |
| Lips | 2 in |
| Lips Angle | 50 deg |
| Internal Radius | 0.6563 in |
| External Radius | 0.875 in |
| Length | 36 in |

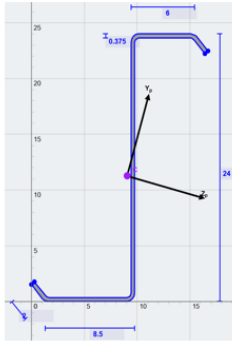


| Geometric | |
|--------------------------------|--------------------------|
| Area | 14.997 in ² |
| Centroidz | 7.53671 in |
| Centroidy | 9.75017 in |
| Moment of Inertia | |
| Iz | 918.488 in ⁴ |
| Iy | 111.797 in ⁴ |
| Izy | 226.619 in ⁴ |
| Izpx | 977.791 in ⁴ |
| Iypr | 52.4335 in ⁴ |
| α | 14.6647 ° |
| rz | 7.82591 in |
| ry | 2.73032 in |
| rzpx | 8.07461 in |
| rypr | 1.8709 in |
| Section Moduli | |
| Sxt | 81.6446 in ³ |
| Sxb | 94.2022 in ³ |
| Syt | 18.3365 in ³ |
| Syb | 14.8336 in ³ |
| Zyp | 108.473 in ³ |
| Zyp | 23.0344 in ³ |
| PNAz | 0.502851 in |
| PNAy | -0.50017 in |
| PNAzp | 0.115298 in |
| PNAyp | -0.34968 in |
| Shear Properties | |
| Az | 3.85072 in ² |
| Ay | 8.21246 in ² |
| SCz | 0.139174 in |
| SCy | 4.83679 in |
| Qz | 53.0607 in ³ |
| Qy | 13.7251 in ³ |
| Torsion and Warping Properties | |
| J | 0.950422 in ⁴ |
| r | 0.490556 in |
| Iw | 6785.4 in ⁶ |
| βz_pos | -10.372 in |
| βy_pos | -1.59226 in |
| βzp_pos | -10.0095 in |
| βyp_pos | 9.12762 in |
| Section Capacity | |
| Ry_base | 36 ksi |
| Mpl_zp | 325.419 kip-ft |
| Mpl_yp | 69.2832 kip-ft |
| Mpl_z | 318.036 kip-ft |
| Mpl_y | 72.8265 kip-ft |
| Npl_x | 539.891 kip |



| Geometric Properties | |
|--------------------------------|-------------------------|
| Area | 14.7 in ² |
| Centroidz | 3.285 in |
| Centroidy | 10.4 in |
| Moment of Inertia | |
| Iz | 984 in ⁴ |
| Iy | 24.9 in ⁴ |
| Izy | 0 in ⁴ |
| Izpx | 8.17275 in |
| Iypr | 1.30157 in |
| Section Moduli | |
| Sxt | 94.6154 in ³ |
| Sxb | 94.6154 in ³ |
| Syt | 7.62634 in ³ |
| Syb | 7.62634 in ³ |
| Zyp | 110 in ³ |
| Zyp | 12.2 in ³ |
| PNAz | 0 in |
| PNAy | 0 in |
| Shear Properties | |
| Az | 6.294 in ² |
| Ay | 7.61535 in ² |
| Apl_z | 6.9871 in ² |
| Apl_y | 7.7007 in ² |
| SCz | 0 in |
| SCy | 0 in |
| Qz | 55.0552 in ³ |
| Qy | 6.09632 in ³ |
| Torsion and Warping Properties | |
| J | 1.14 in ⁴ |
| r | 0.82099 in |
| Iw | 2570 in ⁶ |
| βz_pos | 0 in |
| βy_pos | 0 in |
| Section Capacity | |
| Ry_base | 36 ksi |
| Mpl_z | 330.331 kip-ft |
| Mpl_y | 36.5778 kip-ft |
| Vpl_z | 145.136 kip |
| Vpl_y | 159.959 kip |
| Npl_x | 530.059 kip |

| 24ZS6/8.5x0.375 | |
|-----------------|-----------|
| Thickness | 0.375 in |
| Height | 24 in |
| Top Flange | 6 in |
| Bottom Flange | 8.5 in |
| Lips | 2 in |
| Lips Angle | 50 deg |
| Internal Radius | 0.5625 in |
| External Radius | 0.75 in |
| Length | 40 in |



| Geometric Properties | |
|----------------------|-----------------------|
| Area | 15.22 in ² |
| Centroidz | 9.054 in |
| Centroidy | 11.27 in |
| Moment of Inertia | |
| I _z | 1268 in ⁴ |
| I _y | 171.8 in ⁴ |
| I _{zy} | 333.9 in ⁴ |
| I _{zp} | 1361 in ⁴ |
| I _{yp} | 78.04 in ⁴ |
| α | 15.68 ° |
| r _z | 9.125 in |
| r _y | 3.359 in |
| r _{zp} | 9.457 in |
| r _{yp} | 2.264 in |

| Section Moduli | |
|-------------------|-----------------------|
| S _{zt} | 99.61 in ³ |
| S _{zb} | 112.5 in ³ |
| S _{yt} | 22.47 in ³ |
| S _{yb} | 18.97 in ³ |
| Z _{zp} | 129.1 in ³ |
| Z _{yp} | 28.61 in ³ |
| PNA _z | 0.524 in |
| PNA _y | -0.523 in |
| PNA _{zp} | 0.111 in |
| PNA _{yp} | -0.356 in |

| Shear Properties | |
|------------------|-----------------------|
| A _z | 4.267 in ² |
| A _y | 8.116 in ² |
| SC _z | 0.156 in |
| SC _y | 4.609 in |
| Q _z | 62.37 in ³ |
| Q _y | 16.87 in ³ |

| Torsion and Warping Properties | |
|--------------------------------|-------------------------------------|
| J | 0.71 in ⁴ |
| r | 0.427 in |
| I _w | 2 x 10 ³ in ⁶ |
| β _{z, pos} | -9.914 in |
| β _{y, pos} | -1.423 in |
| β _{zp, pos} | -9.524 in |
| β _{yp, pos} | 8.917 in |

| Section Capacity | |
|----------------------|--------------|
| R _{y, base} | 36 ksi |
| M _{pl, zp} | 387.4 kip-ft |
| M _{pl, yp} | 85.82 kip-ft |
| M _{pl, z} | 377.5 kip-ft |
| M _{pl, y} | 90.78 kip-ft |
| N _{pl, x} | 548 |



| Geometric | |
|-----------|----------------------|
| Area | 16.2 in ² |
| Centroidz | 3.505 in |
| Centroidy | 11.8 in |

| Moment of Inertia | |
|-------------------|-----------------------|
| I _z | 1350 in ⁴ |
| I _y | 239.1 in ⁴ |
| I _{zy} | 0 in ⁴ |
| r _z | 9.129 in |
| r _y | 1.339 in |

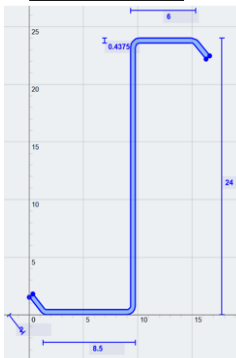
| Section Moduli | |
|------------------|-----------------------|
| S _{zt} | 114.4 in ³ |
| S _{zb} | 114.4 in ³ |
| S _{yt} | 8.302 in ³ |
| S _{yb} | 8.302 in ³ |
| Z _{zp} | 134 in ³ |
| Z _{yp} | 13.3 in ³ |
| PNA _z | 0 in |
| PNA _y | 0 in |

| Shear Properties | |
|--------------------|-----------------------|
| A _z | 6.384 in ² |
| A _y | 8.956 in ² |
| A _{pl, z} | 7.08 in ² |
| A _{pl, y} | 9.123 in ² |
| SC _z | 0 in |
| SC _y | 0 in |
| Q _z | 67.41 in ³ |
| Q _y | 6.682 in ³ |

| Torsion and Warping | |
|---------------------|----------------------|
| J | 1.18 in ⁴ |
| r | 0.81 in |
| I _w | 3870 in ⁶ |
| β _{z, pos} | 0 in |
| β _{y, pos} | 0 in |

| Section Capacity | |
|----------------------|--------------|
| R _{y, base} | 36 ksi |
| M _{pl, z} | 404.5 kip-ft |
| M _{pl, y} | 40.09 kip-ft |
| V _{pl, y} | 147.1 kip |
| V _{pl, z} | 189.5 kip |
| N _{pl, x} | 584.7 ki |

| 24ZS6/8.5x0.4375 | |
|------------------|-----------|
| Thickness | 0.4375 in |
| Height | 24 in |
| Top Flange | 6 in |
| Bottom Flange | 8.5 in |
| Lips | 2 in |
| Lips Angle | 50 deg |
| Internal Radius | 0.6563 in |
| External Radius | 0.875 in |
| Length | 40 in |



| Geometric Properties | |
|----------------------|------------------------|
| Area | 17.622 in ² |
| Centroidz | 9.0226 in |
| Centroidy | 11.269 in |
| Moment of Inertia | |
| I _z | 1454.5 in ⁴ |
| I _y | 136.09 in ⁴ |
| I _{zy} | 382.78 in ⁴ |
| I _{zp} | 1561.8 in ⁴ |
| I _{yp} | 88.805 in ⁴ |
| α | 15.657 ° |
| r _z | 3.0851 in |
| r _y | 3.3358 in |
| r _{zp} | 3.4142 in |
| r _{yp} | 2.2449 in |

| Section Moduli | |
|-------------------|------------------------|
| S _{zt} | 114.25 in ³ |
| S _{zb} | 129.07 in ³ |
| S _{yt} | 25.764 in ³ |
| S _{yb} | 21.734 in ³ |
| Z _{zp} | 148.72 in ³ |
| Z _{yp} | 32.828 in ³ |
| PNA _z | 0.5205 in |
| PNA _y | -0.519 in |
| PNA _{zp} | 0.1105 in |
| PNA _{yp} | -0.353 in |

| Shear Properties | |
|------------------|------------------------|
| A _z | 4.9394 in ² |
| A _y | 9.426 in ² |
| SC _z | 0.1591 in |
| SC _y | 4.6288 in |
| Q _z | 72.536 in ³ |
| Q _y | 19.401 in ³ |

| Torsion and Warping Properties | |
|--------------------------------|-------------------------|
| J | 1.118 in ⁴ |
| r | 0.4908 in |
| I _w | 16.4723 in ⁶ |
| β _{z, pos} | -9.953 in |
| β _{y, pos} | -1.425 in |
| β _{zp, pos} | -9.565 in |
| β _{yp, pos} | 8.974 in |

| Section Capacity | |
|----------------------|---------------|
| R _{y, base} | 36 ksi |
| M _{pl, zp} | 446.16 kip-ft |
| M _{pl, yp} | 38.484 kip-ft |
| M _{pl, z} | 434.86 kip-ft |
| M _{pl, y} | 104.84 kip-ft |
| N _{pl, x} | 634.39 kip |



| Geometric | |
|-----------|----------------------|
| Area | 18.2 in ² |
| Centroidz | 3.52 in |
| Centroidy | 11.85 in |

| Moment of Inertia | |
|-------------------|----------------------|
| I _z | 1550 in ⁴ |
| I _y | 34.5 in ⁴ |
| I _{zy} | 0 in ⁴ |
| r _z | 9.2155 in |
| r _y | 1.3756 in |

| Section Moduli | |
|------------------|------------------------|
| S _{zt} | 130.8 in ³ |
| S _{zb} | 130.8 in ³ |
| S _{yt} | 9.8011 in ³ |
| S _{yb} | 9.8011 in ³ |
| Z _{zp} | 153 in ³ |
| Z _{yp} | 15.7 in ³ |
| PNA _z | 0 in |
| PNA _y | 0 in |

| Shear Properties | |
|--------------------|------------------------|
| A _z | 7.4499 in ² |
| A _y | 9.791 in ² |
| A _{pl, z} | 8.3872 in ² |
| A _{pl, y} | 9.3373 in ² |
| SC _z | 0 in |
| SC _y | 0 in |
| Q _z | 76.561 in ³ |
| Q _y | 7.8639 in ³ |

| Torsion and Warping Properties | |
|--------------------------------|----------------------|
| J | 1.71 in ⁴ |
| r | 0.9103 in |
| I _w | 4620 in ⁶ |
| β _{z, pos} | 0 in |
| β _{y, pos} | 0 in |

| Section Capacity | |
|----------------------|---------------|
| R _{y, base} | 36 ksi |
| M _{pl, z} | 459.37 kip-ft |
| M _{pl, y} | 47.219 kip-ft |
| V _{pl, z} | 172.56 kip |
| V _{pl, y} | 206.42 kip |
| N _{pl, x} | 656.12 kip |